

Date: Monday, 2/5/2007 8:08:42 AM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : HINGE
Job Number : 30613	
Estimate Number : 11135	
P.O. Number : N/A	Part Number : D31619
This Issue : 2/5/2007 S.O. No. : N/A	Drawing Number : D3161 REV A2
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : A2
Previous Run : 29246	Material : N/A
	Due Date : 2/15/2007 Qty: 4 Um: Each
Written By : <u>[Signature]</u>	
Checked & Approved By : <u>[Signature]</u> 07.02.05	
Comment : Est A 04.08.24 New Issue KJ/JLM	

Additional Product

Job Number: 

Seq. #:	Machine Or Operation:	Description :
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1.0	MS2025737200	Piano Hinge
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Piano Hinge

Pick:

Qty	Part number	Description	Batch
1	MS20257-3-7200	Hinge	M19099

(68") 72"

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

(1) 72" Hinge makes (4) D3161-9 parts at 17" long

Cut to length as per Dwg D3161

m 07/02/14 (x4)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

[Signature] 02-18-07

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

[Signature] 04/02/194

[Signature]

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

07/02/21

Job Completion 

07-02-21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ ☐ Date: 07/02/21
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

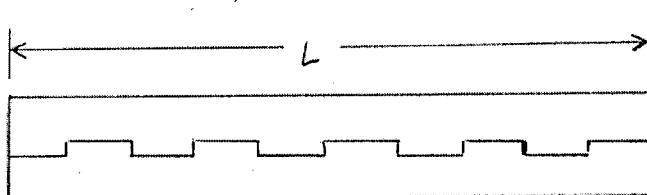
NOTE: Date & initial all entries



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RF	APPROVED #	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24		TITLE HINGE	SCALE NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

RELEASED
02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE



NOTES:

- ① MAKE FROM MS20257-3-7200 HINGE

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30613

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